Total No. of printed pages = 4 BINA CHOWDHURY CENTRAL LIBRARY BP 304 T zara, Hatkhowapara Roll No. of candidate 2023 B.Pharm. 3rd Semester End-Term Examination PHARMACEUTICAL ENGINEERING Time - Three hours Full Marks - 75 The figures in the margin indicate full marks for the questions. Answer Question No. 1 is compulsory. $(20 \times 1 = 20)$ Answer the following questions: 1. Sensing element is found in-(i) (b) Rota meter Pitot Tupe (a) (d) Venturi meter Orifice meter (c) (ii) Venturi meter is referred to as -(b) Variable head meter (a) Velocity head (d) None of the above Insertion meter (c) (iii) Roughness factors of inner surface of old steel pipe is (b) 1.0 (a) 1.6 (d) 2.5 (c) 0.6 (iv) Which of the following is a merit of size reduction? Drug degradation (b) Contamination (a) (d) Increase drug dissolution (c) Poor mixing In Fluid energy mill size reduction is done by — (b) Compaction Crushing (a)

Attrition

(c)

Attrition and impact

[Turn over

(d)

| (vi) | As per IP-96, the pharmaceutical powders were classified into types. | | | | | | |
|--------|--|---|---------|-----------------------------------|--|--|--|
| | (a) | 3 | (b) | 4 | | | |
| | (c) | 5 | (d) | 6 | | | |
| (vii) | Fou | rier's law is applicable to one o | f the f | collowing types of heat flow. | | | |
| | (a) | Conduction | (b) | Convection | | | |
| | (c) | Emission | (d) | Radiation | | | |
| (viii) |) He | art exchangers are NOT used in | n one | of the following unit operations. | | | |
| | (a) | Crystallization | (b) | Drying | | | |
| | (c) | Evaporation | (d) | Size Separation | | | |
| (ix) | Mad | cro mixing is also referred as — | | | | | |
| | (a) | Convective mixing | (b) | Diffusive mixing | | | |
| | (c) | Shear mixing | (d) | None of the above | | | |
| (x) | | determined by plotting the standard deviation as a function o | | | | | |
| | tim (a) | e. Mixing Index | (b) | Arithmetic mean | | | |
| * 10 | (c) | Relative standard deviation | (d) | All of the above | | | |
| (xi) | Tri | turation is the mechanism of — | | type mixer. | | | |
| | (a) | Batch type mixer | (b) | Static mixer | | | |
| | (c) | Air mixer | (d) | Planetary mixer | | | |
| (xii) |) Axi | al flow pattern is occurs with – | | type impeller. | | | |
| | (a) | Propellers | (b) | Turbines | | | |
| | (c) | Paddles | (d) | Paddle with Pitch | | | |
| (xiii | | explaining dry corrosion of essary? | iron | metal, which of the following i | | | |
| | (a) | Chlorine | (b) | Hydrogen | | | |
| | (c) | Oxygen | (d) | Sulphur | | | |

| (xiv) |) Dis | tillation operation involves on | e of t | he following steps. | | |
|-------|-------|---|--------|---------------------------------------|--|--|
| | (a) | Vaporization | | | | |
| | (b) | Vaporization and condensati | on | BINA CHOWDHURY GENTRAL LIBR | | |
| | (c) | Vaporization and condensation and crystallation Azara: Hakhowapara Guwahati - 781017 | | | | |
| | (d) | None of the above | | | | |
| (xv) | | e pressure and temperature a version to a liquid is referred t | | ch the frozen solid vaporises without | | |
| | (a) | Sublimation | (b) | Lyophilisation | | |
| | (c) | Eutectic point | (d) | None of the above | | |
| (xvi) | Wh | ich of the following dryer is for | ther | mo labile substances? | | |
| | (a) | Freeze dryer | (b) | Fluidized bed dryer | | |
| | (c) | Drum dryer | (d) | All of the above | | |
| (xvii |) Wh | nich of the following is not a me | echar | nism of heat transfer? | | |
| | (a) | Conduction | (b) | Convection | | |
| | (c) | Radiation | (d) | Transmission | | |
| (xvii | | ate and Frame filter press fun ticles. | ction | s as a — for separation of | | |
| | (a) | Surface filtration | (b) | Depth filtration | | |
| | (c) | Impingement | (d) | All of the above | | |
| (xix) | Whi | ich of the following equation is | corre | ect? | | |
| | (a) | Centrifugal effect = 2.013 n ² d | | | | |
| | (b) | Centrifugal effect = 4.013 n ² d | | | | |
| | (c) | Centrifugal effect = 2.013 nd ² | | | | |
| | (d) | Centrifugal effect = 3.013 n ² d | | | | |
| (xx) | Whi | ch of the following gives direct | read | ing of flow of fluids? | | |
| | (a) | Orifice meter | (b) | Pitot tube | | |
| | (c) | Rotameter | (d) | Venturi meter | | |

2. Answer any seven questions:

- $(7 \times 5 = 35)$
- (a) Differentiate fluid statics and fluid dynamics. Give Reynolds number and explain the symbols used therein.
- (b) Proof that pressure difference is directly proportional to height differences when fluid is in rest.
- (c) What is vena contracta? Deduce relavant equations for calculation of flow rates using orifice meter.
- (d) Explain the theories related to the size reduction of a powder. Differentiate the mechanisms, attrition and impact in size reduction.
- (e) What are the reasons for vortex formation? Suggest the solution for the problems of vortex formation?
- (f) Explain the construction and working of a forced circulation evaporator.
- (g) Describe the conduction of heat through a circular pipe. Give suitable equations for rate of heat transfer and explain terms.
- (h) Describe the principle with the help of a labelled diagram of fluidized bed dryer.
- (i) What is meant by corrosion? Explain factors influencing corrosion.
- 3. Answer any two questions:

 $(2 \times 10 = 20)$

- (a) (i) Explain different types of energy losses in pipe fittings.
 - (ii) Water flows in a pipe such that the Reynold number is 6000. The ID of the pipe is 5 cm the viscosity and density of water can be taken as 0.95 cp and 1 g/cc respectively. Calculate velocity and volumetric flow rate.

(6)

(4)

- (b) Differentiate surface filtration and depth filtration. Explain the principle, construction and working of place and frame filter press. (3 + 7)
- (c) Explain the theories of corrosion and classify corrosion and write their preventive measures. (4+2+4)